



- 1 Installation handle
- 2 SS Bridge
- 3 EPDM Gasket
- 4 SS Housing

NEW!

NORMACONNECT®

NEW

First-Aid for damaged pipes

The NORMACONNECT® First-Aid Repair Clamp is ideal for repairing pipes damaged with cracks, holes, splits, pin holes etc. in all kinds of steel, cast iron, copper, plastic and concrete pipes, transporting liquid media and non-flammable gases up to 115 °C.

Advantages at a glance

- Quick installation - Minimizes down time for damaged water pipes and pressurized mains
- Durable materials - Corrosion-resistant stainless steel with full circle EPDM rubber gasket
- Versatile fittings – Sophisticated design ensures that each size can securely seal a range of pipe sizes and materials
- Economical – Faster and more cost-effective than replacing entire sections of pipe immediately
- Certifications – Pressure tested according to DVGW W336 norms, EPDM gasket according to DIN EN 681.1 standard, gasket tested according to European Elastomer specification (former KTW and W270 standard)

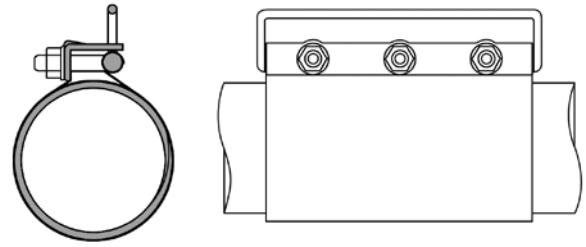
Materials

W1	W2	W3	W4	W5
			x	

Information

- Sizes: 59-70 mm up to 396-407 mm
- Working pressure: 10-16 bar
- Materials: Housing AISI 304, Gasket EPDM
- Working temperature: Up to 115 °C

Technical data & Ordering information



NORMA® FIRST-AID REPAIR CLAMP

Designation	Clamping ranges	Length (mm)	PN (bar)	Bolt diameter	Max. tightening torque (Nm)	Weight (kg/pc.)	W4 Product No.
FIRST-AID REPAIR CLAMP K-63	59-70	100	16	M12 SW19	100	0,8	0572 2211 063
FIRST-AID REPAIR CLAMP M-63	59-70	200	16	M12 SW19	100	1,6	0572 2212 063
FIRST-AID REPAIR CLAMP K-68	63-72	100	16	M12 SW19	100	0,8	0572 2211 068
FIRST-AID REPAIR CLAMP M-68	63-72	200	16	M12 SW19	100	1,7	0572 2212 068
FIRST-AID REPAIR CLAMP K-75	70-81	100	16	M12 SW19	100	0,9	0572 2211 075
FIRST-AID REPAIR CLAMP M-75	70-81	200	16	M12 SW19	100	1,7	0572 2212 075
FIRST-AID REPAIR CLAMP K-82	82-91	100	16	M12 SW19	100	1,0	0572 2211 082
FIRST-AID REPAIR CLAMP M-82	82-91	200	16	M12 SW19	100	1,8	0572 2212 082
FIRST-AID REPAIR CLAMP K-104	104-114	100	16	M12 SW19	100	1,2	0572 2211 104
FIRST-AID REPAIR CLAMP M-104	104-114	210	16	M12 SW19	100	2,1	0572 2212 104
FIRST-AID REPAIR CLAMP L-104	104-114	315	16	M12 SW19	100	3,4	0572 2213 104
FIRST-AID REPAIR CLAMP K-131	128-140	200	16	M16 SW24	130	2,8	0572 2211 131
FIRST-AID REPAIR CLAMP M-131	128-140	250	16	M16 SW24	130	3,7	0572 2212 131
FIRST-AID REPAIR CLAMP L-131	128-140	315	16	M16 SW24	130	4,7	0572 2213 131
FIRST-AID REPAIR CLAMP K-140	138-150	200	16	M16 SW24	130	3,1	0572 2211 140
FIRST-AID REPAIR CLAMP M-140	138-150	250	16	M16 SW24	130	4,0	0572 2212 140
FIRST-AID REPAIR CLAMP L-140	138-150	315	16	M16 SW24	130	5,0	0572 2213 140
FIRST-AID REPAIR CLAMP K-151	150-162	200	16	M16 SW24	130	3,2	0572 2211 151
FIRST-AID REPAIR CLAMP M-151	150-162	250	16	M16 SW24	130	4,2	0572 2212 151
FIRST-AID REPAIR CLAMP L-151	150-162	315	16	M16 SW24	130	5,2	0572 2213 151
FIRST-AID REPAIR CLAMP K-166	163-175	200	16	M16 SW24	130	3,4	0572 2211 166
FIRST-AID REPAIR CLAMP M-166	163-175	250	16	M16 SW24	130	4,4	0572 2212 166
FIRST-AID REPAIR CLAMP L-166	163-175	315	16	M16 SW24	130	5,4	0572 2213 166
FIRST-AID REPAIR CLAMP K-178	178-192	200	16	M16 SW24	130	3,5	0572 2211 178
FIRST-AID REPAIR CLAMP M-178	178-192	250	16	M16 SW24	130	4,5	0572 2212 178
FIRST-AID REPAIR CLAMP L-178	178-192	315	16	M16 SW24	130	5,6	0572 2213 178
FIRST-AID REPAIR CLAMP K-190	191-202	200	10	M16 SW24	130	3,5	0572 2211 190
FIRST-AID REPAIR CLAMP M-190	191-202	250	10	M16 SW24	130	4,6	0572 2212 190
FIRST-AID REPAIR CLAMP L-190	191-202	315	10	M16 SW24	130	5,8	0572 2213 190
FIRST-AID REPAIR CLAMP M-215	215-226	250	10	M16 SW24	130	4,7	0572 2212 215
FIRST-AID REPAIR CLAMP L-215	215-226	315	10	M16 SW24	130	6,2	0572 2213 215
FIRST-AID REPAIR CLAMP M-225	220-230	250	10	M16 SW24	130	5,2	0572 2212 225
FIRST-AID REPAIR CLAMP L-225	220-230	315	10	M16 SW24	130	6,5	0572 2213 225
FIRST-AID REPAIR CLAMP M-260	251-261	250	10	M16 SW24	130	5,6	0572 2212 260
FIRST-AID REPAIR CLAMP L-260	251-261	315	10	M16 SW24	130	7,0	0572 2213 260
FIRST-AID REPAIR CLAMP M-269	269-281	250	10	M16 SW24	130	5,4	0572 2212 269
FIRST-AID REPAIR CLAMP M-306	306-316	315	10	M16 SW24	130	7,2	0572 2212 306
FIRST-AID REPAIR CLAMP L-306	306-316	575	10	M16 SW24	130	13,1	0572 2213 306
FIRST-AID REPAIR CLAMP M-315	314-325	315	10	M16 SW24	130	7,4	0572 2212 315
FIRST-AID REPAIR CLAMP L-315	314-325	575	10	M16 SW24	130	13,3	0572 2213 315
FIRST-AID REPAIR CLAMP M-345	345-357	315	10	M16 SW24	130	7,8	0572 2212 345
FIRST-AID REPAIR CLAMP L-345	345-357	575	10	M16 SW24	130	14,2	0572 2213 345
FIRST-AID REPAIR CLAMP M-400	396-407	315	10	M16 SW24	130	8,5	0572 2212 400
FIRST-AID REPAIR CLAMP L-400	396-407	575	10	M16 SW24	130	15,5	0572 2213 400

The maximum tightening torque should not be exceeded. The bolts should be tightened until the leakage is visibly sealed.